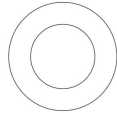
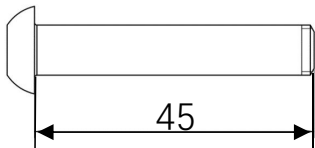

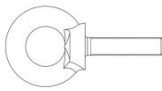

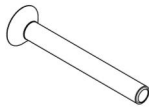
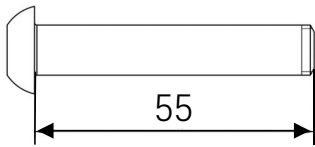
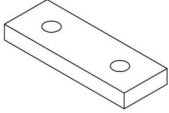
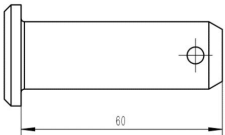



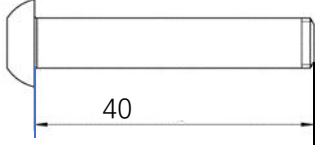
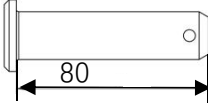
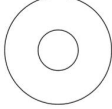
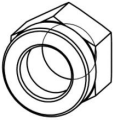
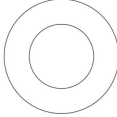
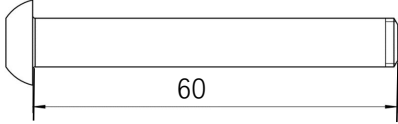
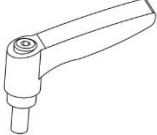
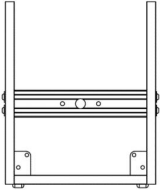
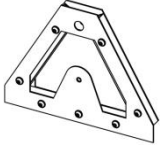

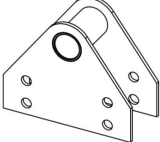
Installation Instructions

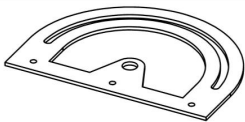
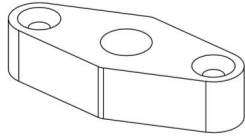
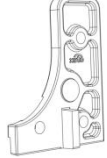

—、Installation Instructions for Door Delivery

Please submit the instruction to the final customer. In order to make full use of the function of the product, please install it correctly in strict accordance with the manual.

Spare parts list:

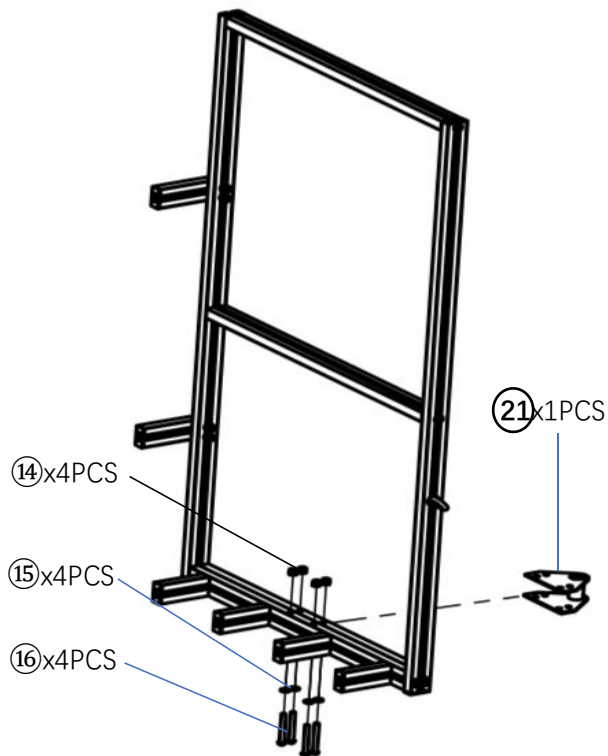
Code	Name	Picture	Number
①	Nylon washerM20x36x3 (Inner diameter x outer diameter x thickness)		10pcs
②	Hexagon socket flat round head bolt M8x45		3pcs
③	Type 1 non-metallic insert lock nut M6		4pcs
④	Lifting bolt M8*35		4pcs
⑤	External hexagon screw M6x90		4pcs
⑥	Hexagon socket countersunk head screw M8x70		3pcs
⑦	Hexagon socket flat round head bolt M8x55		3pcs
⑧	Door transfer board		4pcs
⑨	pin shaft 20x60		1pcs
⑩	O-pin		1pcs

⑪	Hexagon socket flat round head bolt M8x40		18pcs
⑫	pin shaft 20x80		1pcs
⑬	Large washer8x2(8x30x2 (Inner diameter x outer diameter x thickness)		29pcs
⑭	Type 1 non-metallic insert lock nut M8		32pcs
⑮	Flat washer 8x1.6(8x16x1.6nner diameter x outer diameter x thickness)		10pcs
⑯	Hexagon socket flat round head bolt M8x60		8pcs
⑰	Clamp (7 shape handle)		1pcs
⑱	Mounting base		1pcs
⑲	Upper mounting rotating plate		1pcs
⑳	Vertical shelf		1pcs
㉑	Door installation weldment		1pcs

②②	Outer rotating slide		1pcs
②③	Bearing seat		1pcs
②④	Left support plate		1pcs
②⑤	Right support plate		1pcs

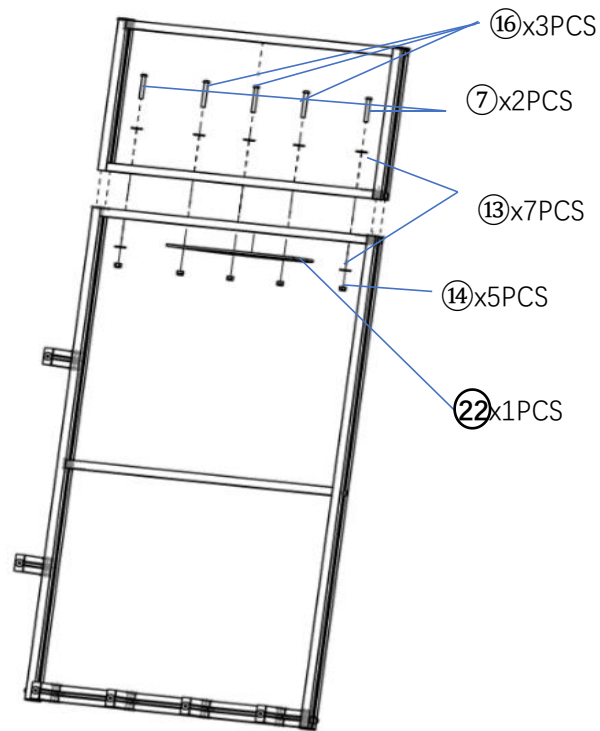
Installation Procedure

1. For G/E series: using an internal hexagonal handle (5mm) and an open-end wrench (13mm). ZW4170D and ZW4200D needs two open-end spanners (10mm) on the basis of the above tools

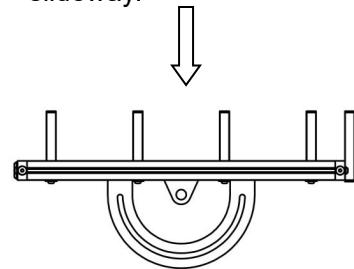


Use the hexagon socket flat round head bolt M8 * 60 to pass through the flat washer 8x1.6 and the welding kit respectively. And tighten with lock nut M8.

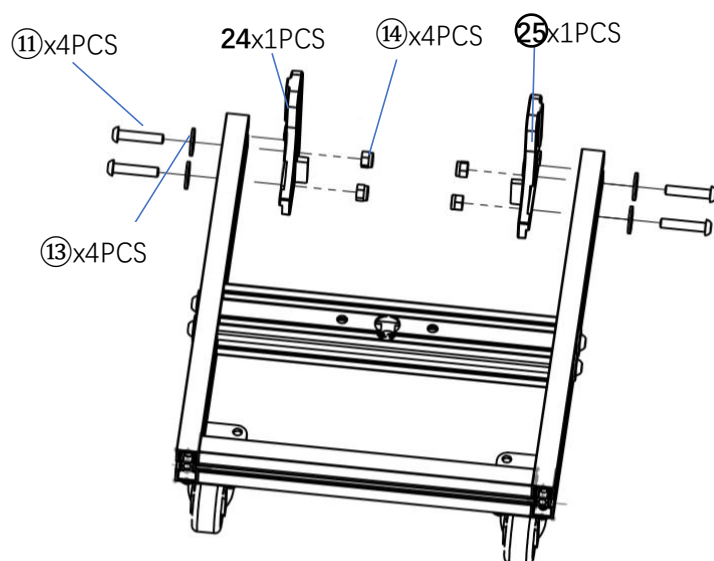
2.



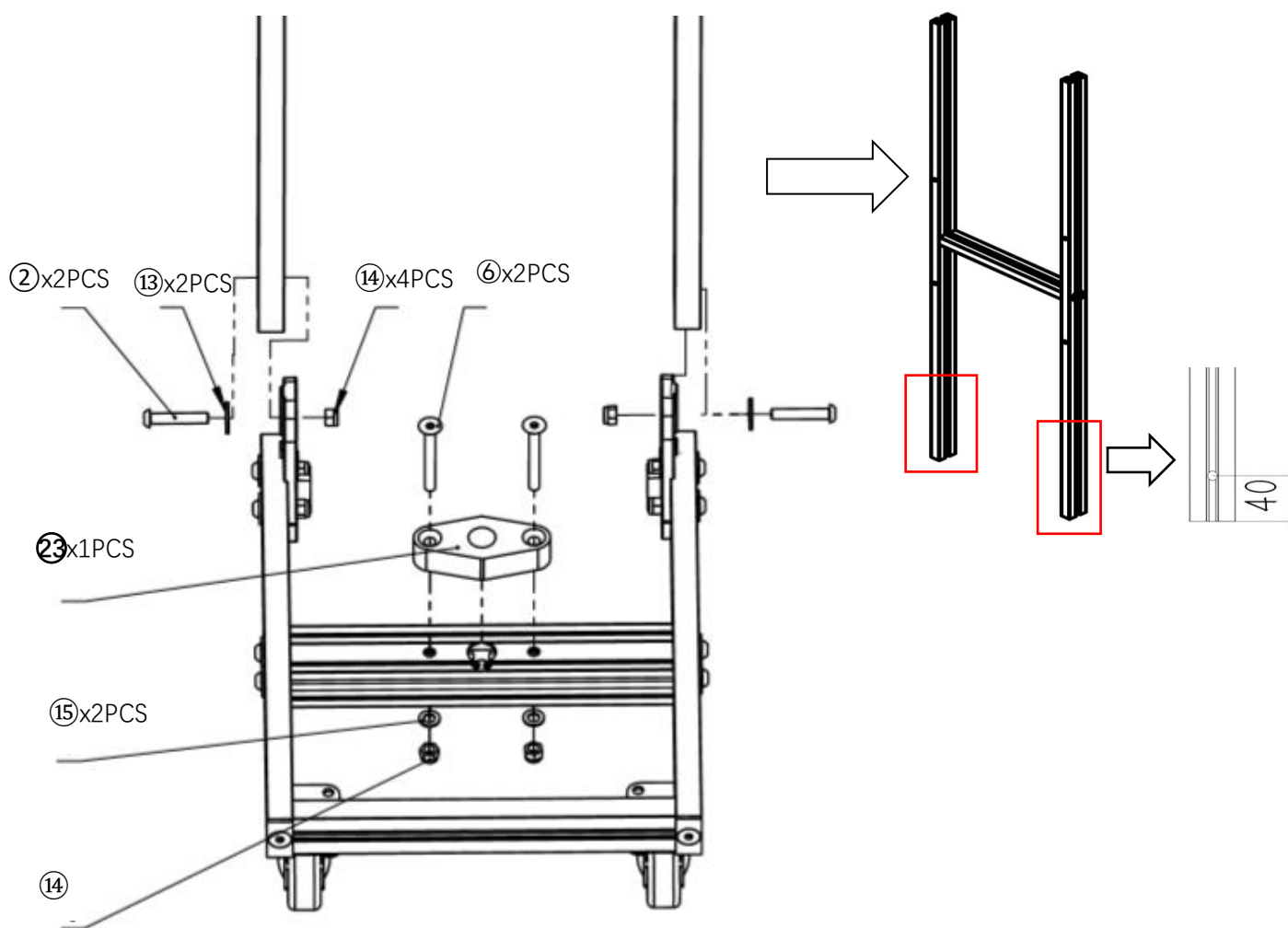
Attach the screws as shown. Pay attention to the installation direction of the outer rotating slideway.



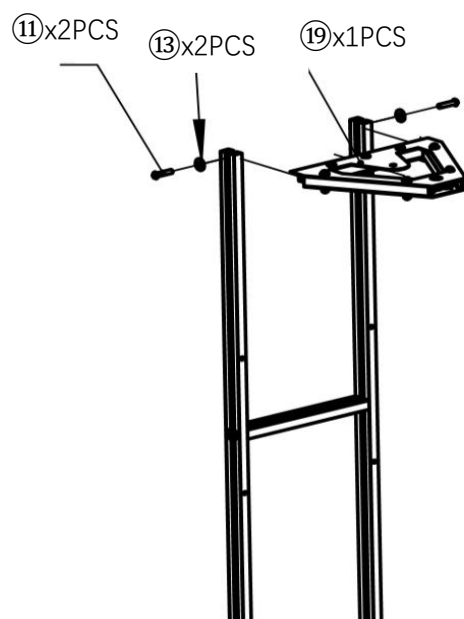
3.



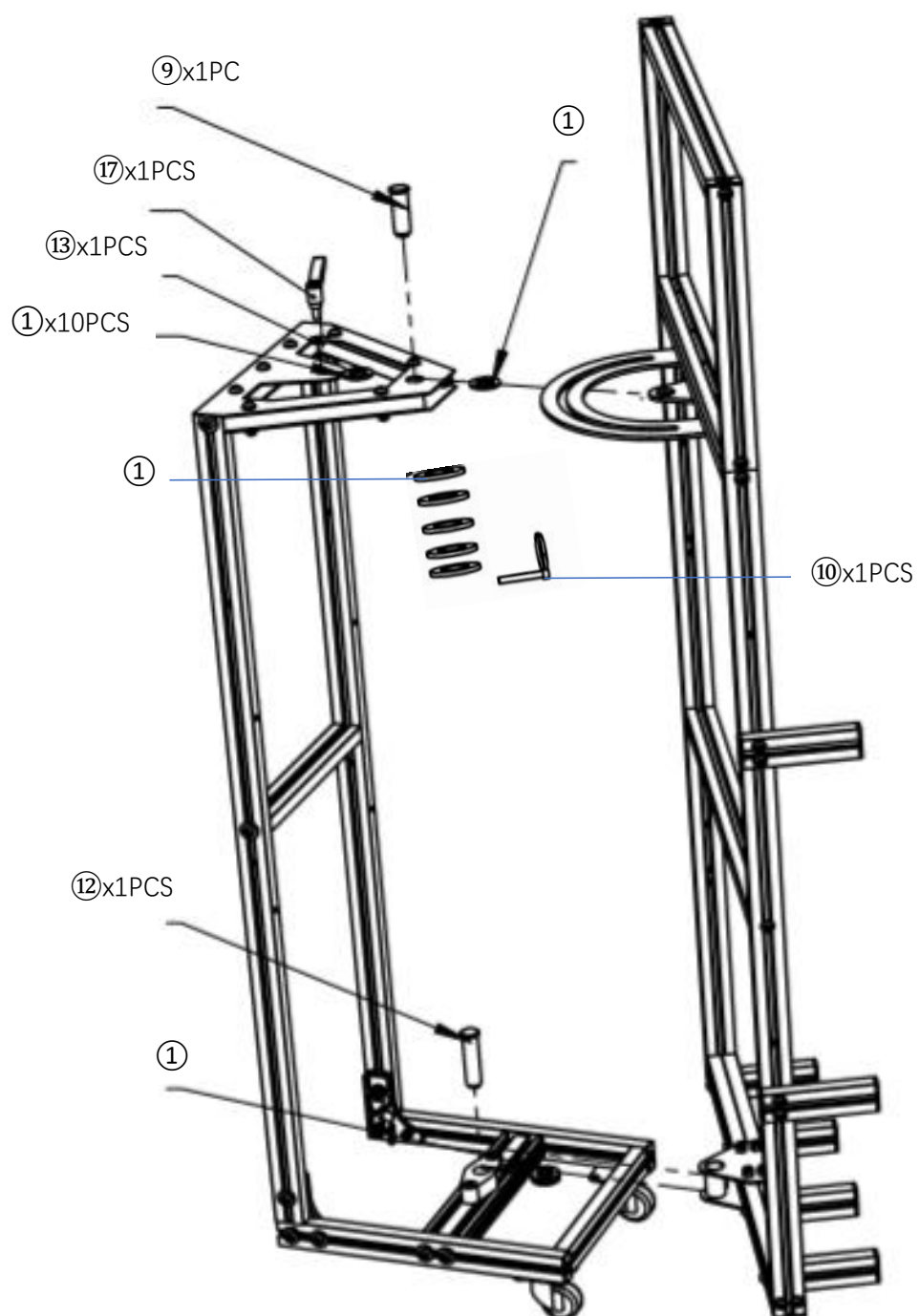
4.

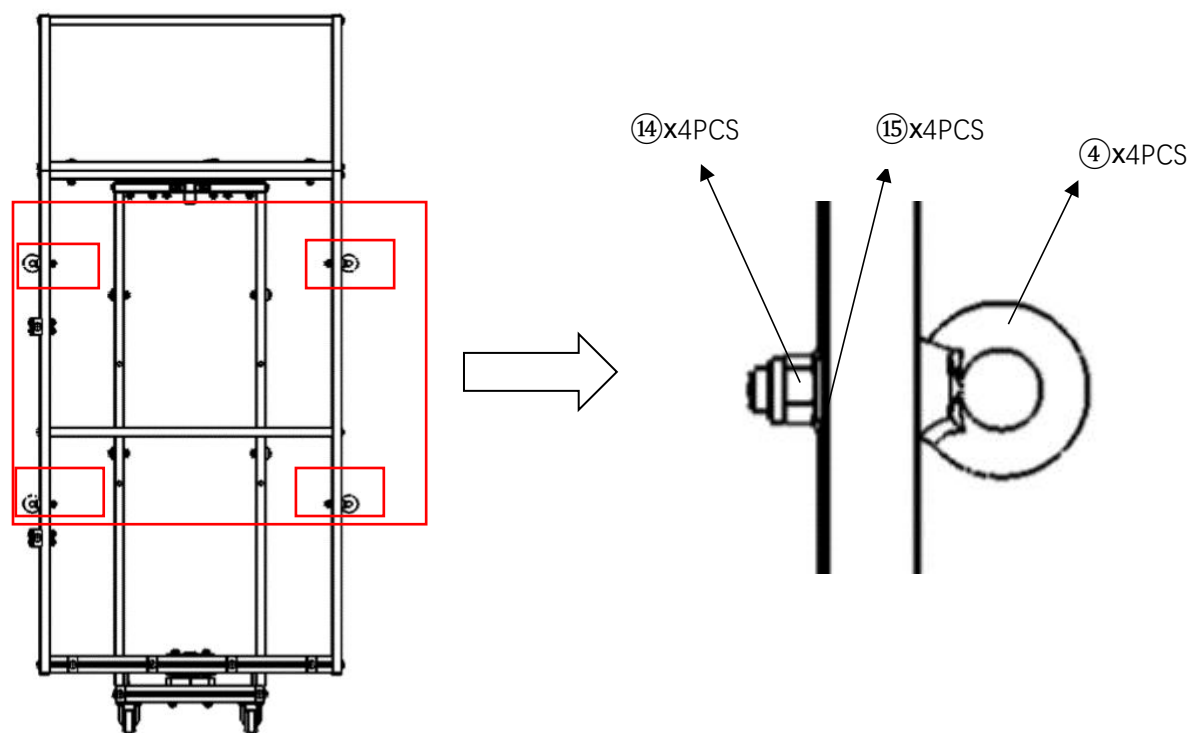
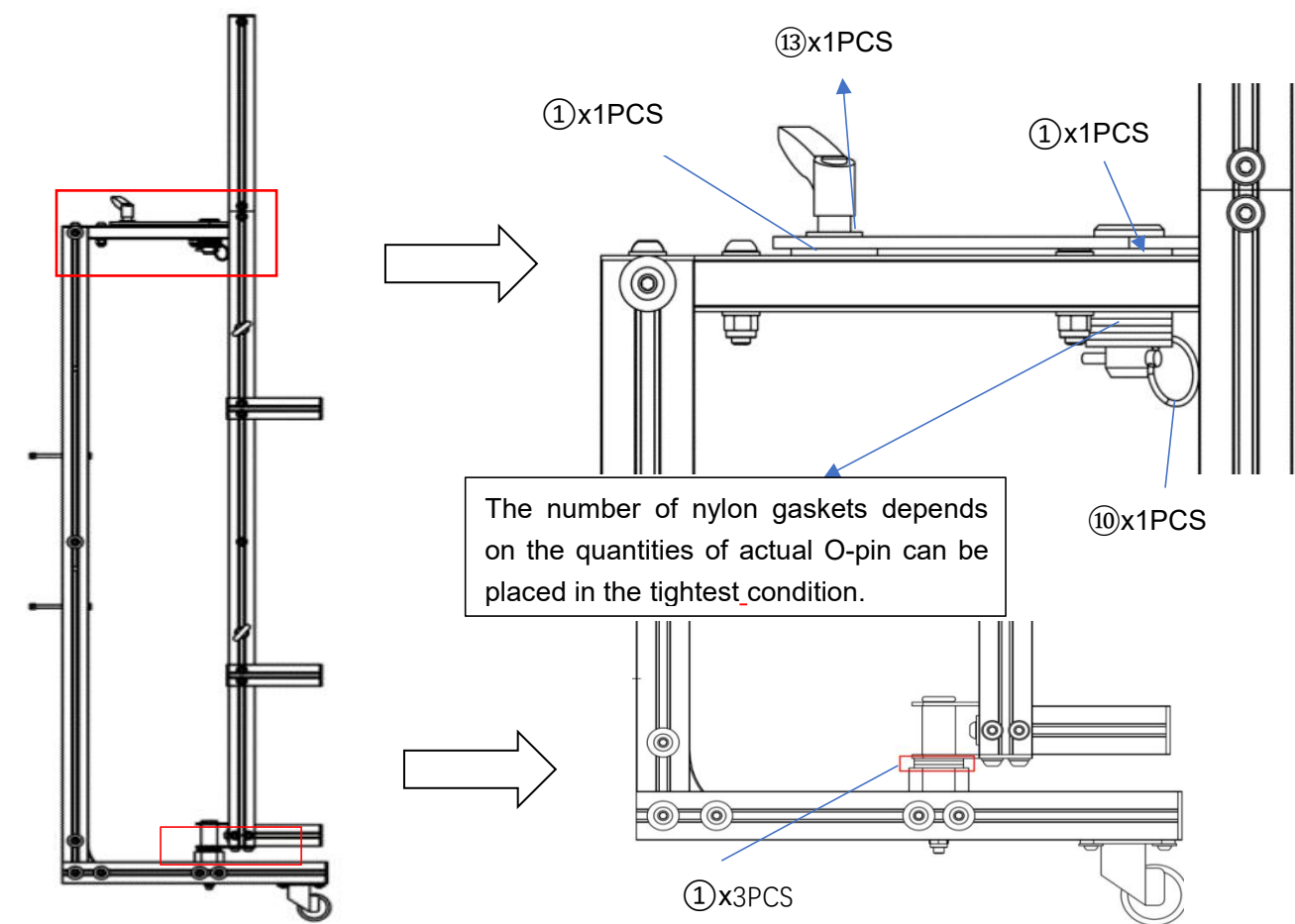


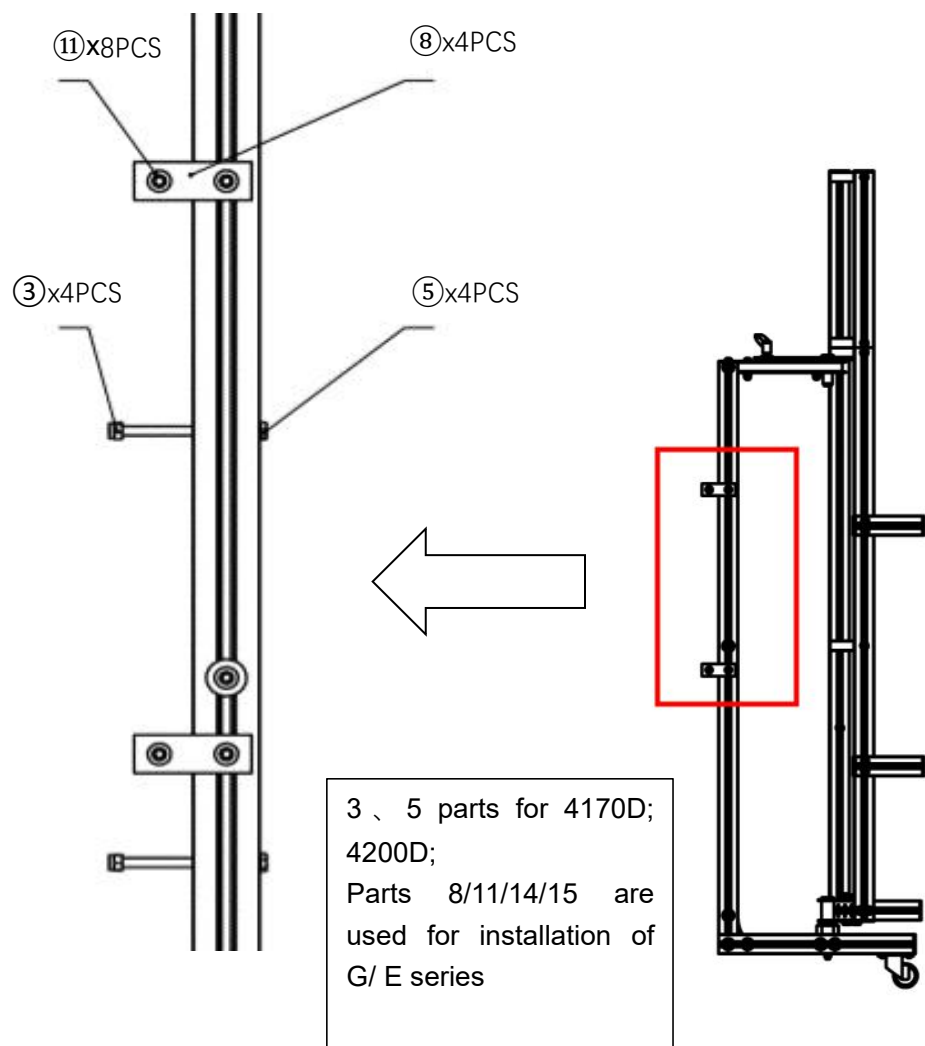
5.



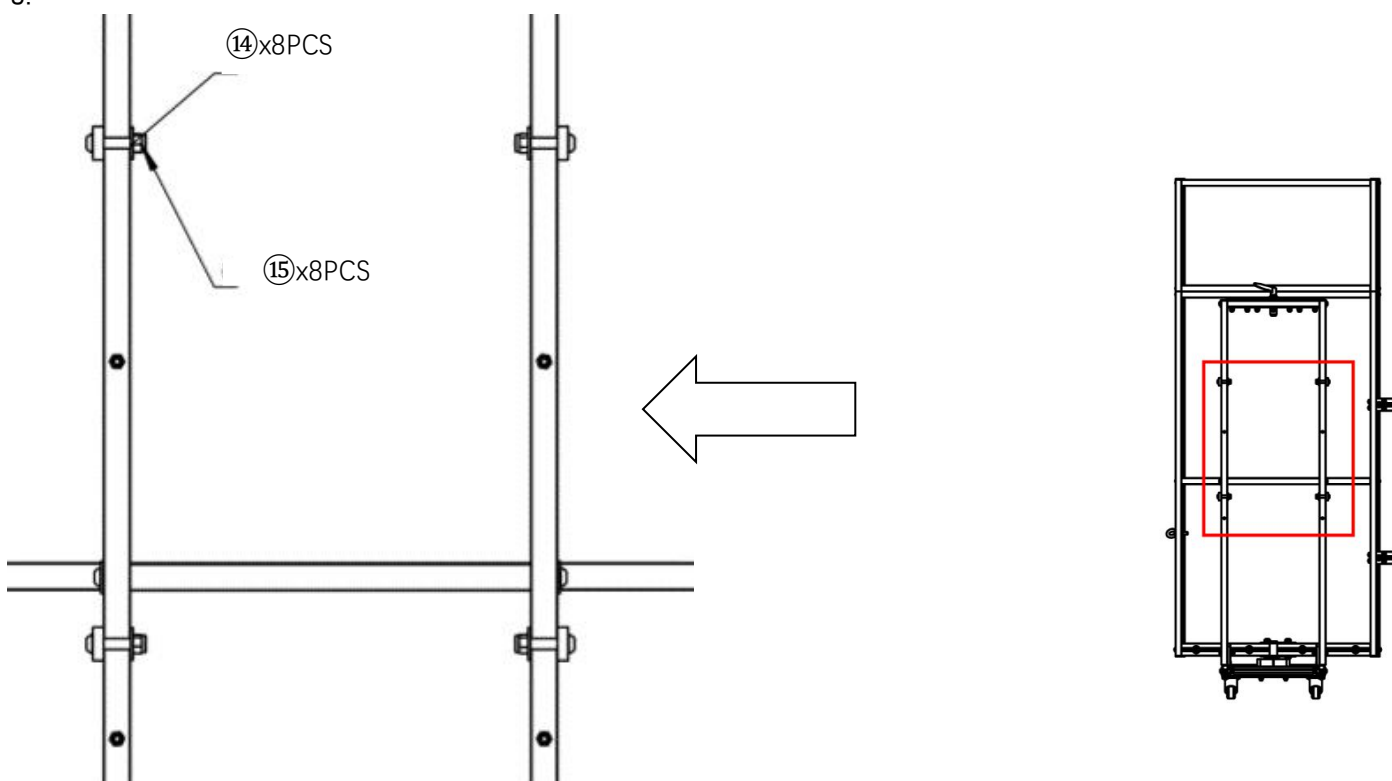
6.







8.



9.1

